FLEXIBLE PACKAGING

SOFT TOUCH PET / EVOH SPEC-072

Product Name: Soft Touch PET / EVOH Spec-072

Description: Century Label's Soft Touch finish, barrier material is a

packaging structure using EVOH.

Features:

Construction: 60ga Soft Touch PET (1) / INK / ADH / $3.5 \mathrm{mil}$ EVOH Coex (2)

Good barrier properties Good heat stability

Low activation temperature

This product is in compliance for direct contact with food under FDA 21 CFR 177.1350



Typical Properties:

Property	UOM	Typical Value	Test Method
Average Thickness	Mil	4.3	ASTM D2103
Thickness Tolerance	+/- %	10%	
Unit Weight	Lbs/ream	64.12	TAPPI T410
Yield	in² /lb	6,737	ASTM D4321
Haze		NA	ASTM D1003
Surface Tension (Adhesive side)	dyne	>44	ASTM D2578
Tensile Strength		28,800	ASTM D882
Elongation MD		100	ASTM D882
Elongation TD		100	ASTM D882
WVTR	g/100 in² /day	0.055	ASTM F1249
OTR	cc/100 in² /day	0.055	ASTM D3985
COF	Sealant to self	NA	ASTM D1894
Application Temperature	°F	220 - 280	
Seal Strength (adhesive side to self)	g/in	Material Failure	ASTM F88
Adhesion (PET to adhesive)	g/in	> 1500	
Shelf Life		12 months	
Storage Conditions		70° F (20° C) - 50% humidity	
Chemical Resistance		NA	_

Contact your Century Label representative about custom structures or unique applications

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